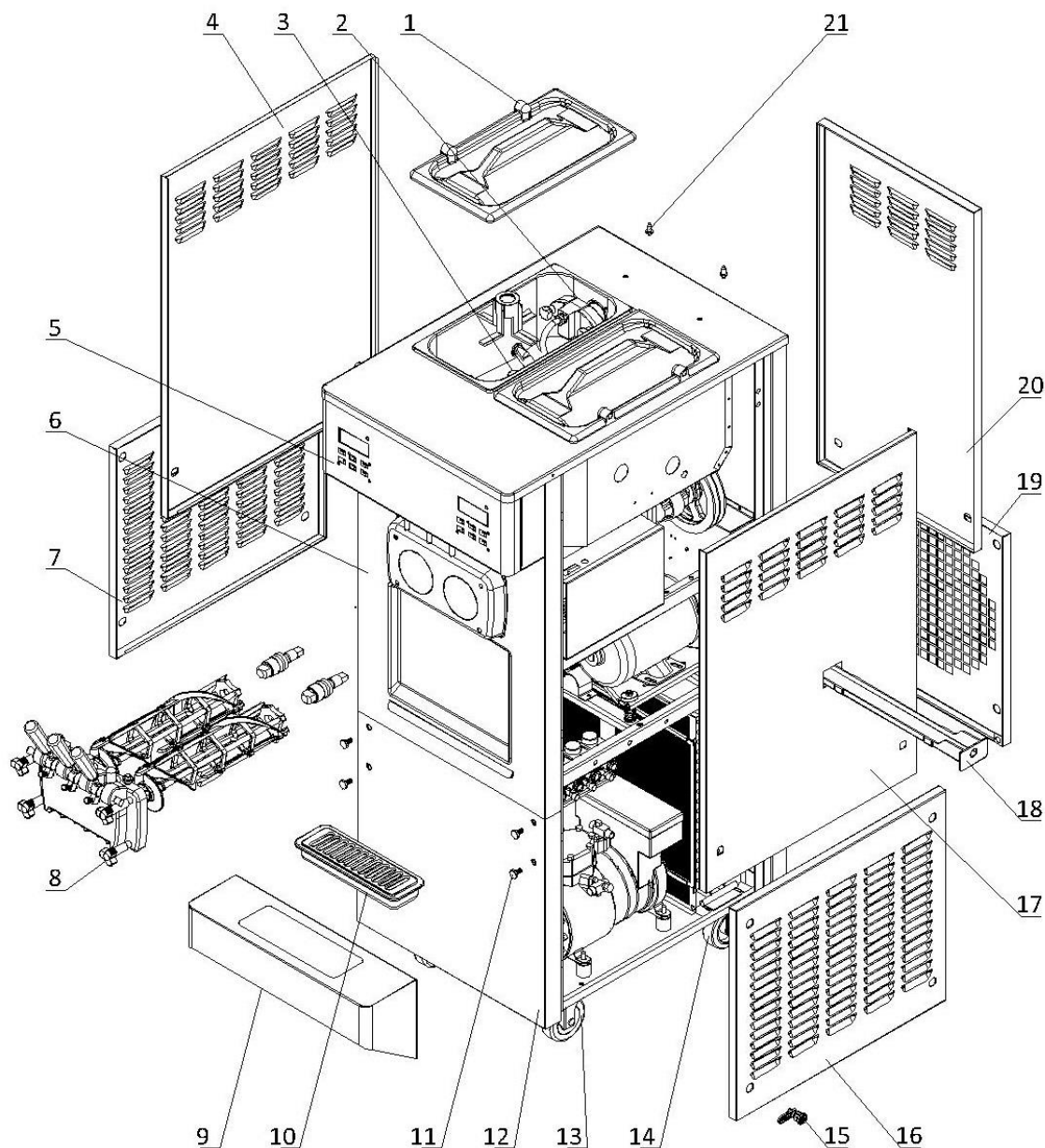


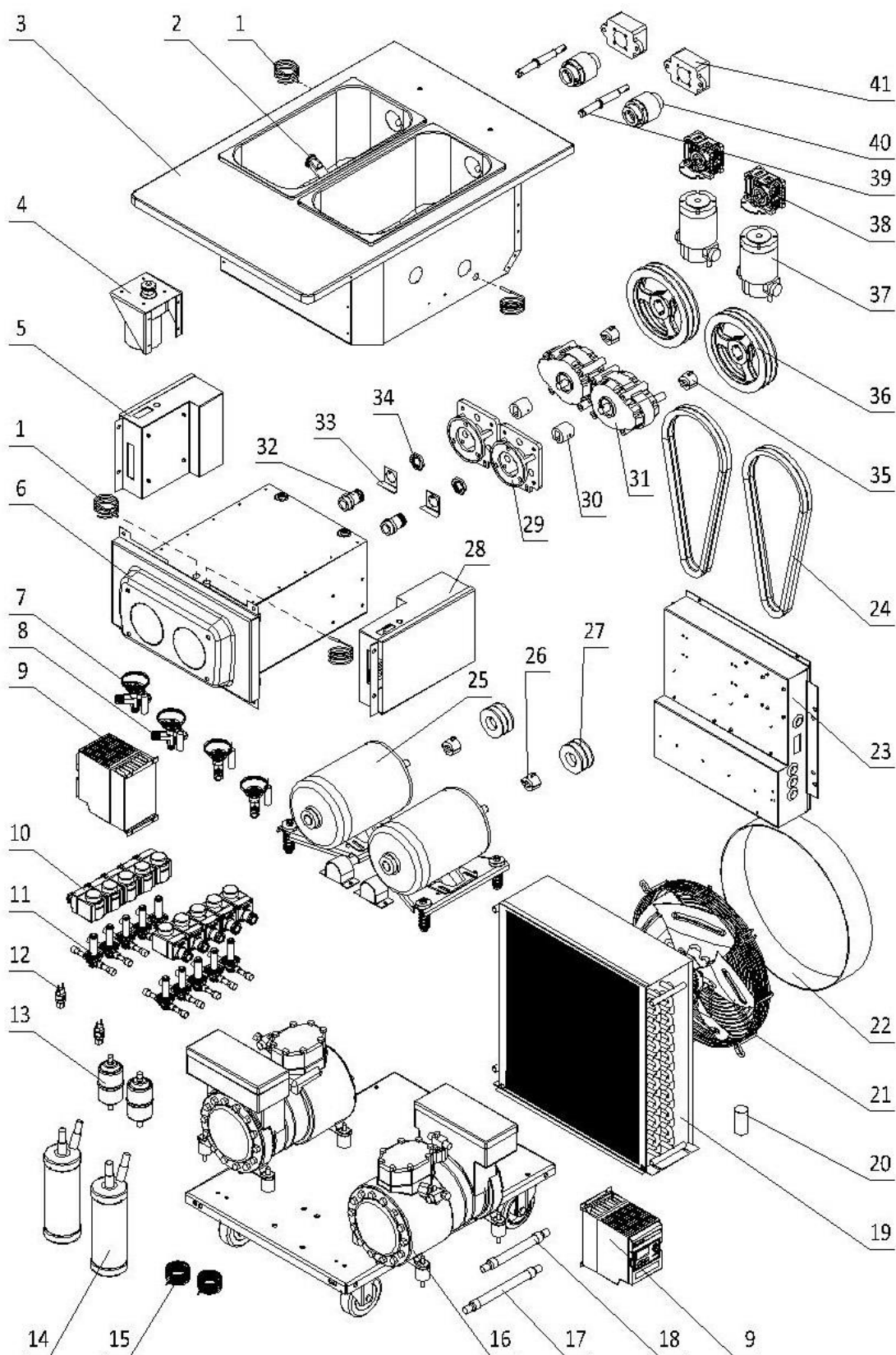
1. External Parts



1. External Parts

Item	Part Number	Description	Qty.
1	3.4.03.01.004	Hopper Lid	2
2	Page 7	Air Pump Assembly	2
3	Page 8	Hopper Agitator	2
4	2.3.4.19.013	Panel - Upper Left	1
5	Page 6	Draw Switch and Front Control Panel	1
6	2.3.4.16.007	Panel - Upper Front	1
7	2.3.4.35.002	Panel - Lower Left	1
8	Page 5	Dispensing Door and Beater	1
9	3.4.04.01.006	Front Drip Tray	1
10	2.3.4.45.047	Support - Front Drip Tray	1
11	3.6.39.004	Drip Tray Mounting Bolt	2
12	2.3.4.17.014	Panel - Lower Front	1
13	3.3.05.02.002	Caster Swivel	2
14	3.3.05.01.002	Caster Fixed	2
15	8.1.07.001	Panel Lock Assembly	18
16	2.3.4.22.010	Panel - Lower Right	1
17	2.3.4.21.007	Panel - Upper Right	1
18	3.4.04.02.001	Internal Drip Tray	1
19	2.3.4.15.009	Panel - Lower Rear	1
20	2.3.4.14.009	Panel - Upper Rear	1
21	3.6.39.011	Hopper Lid Holder	2

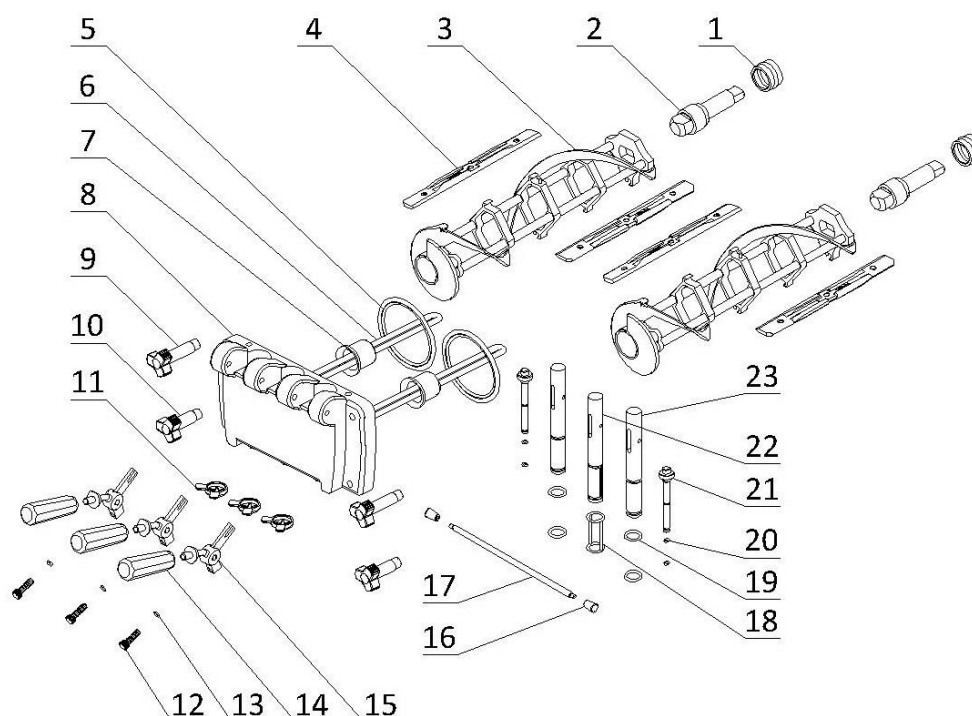
2. Internal Parts



2. Internal Parts

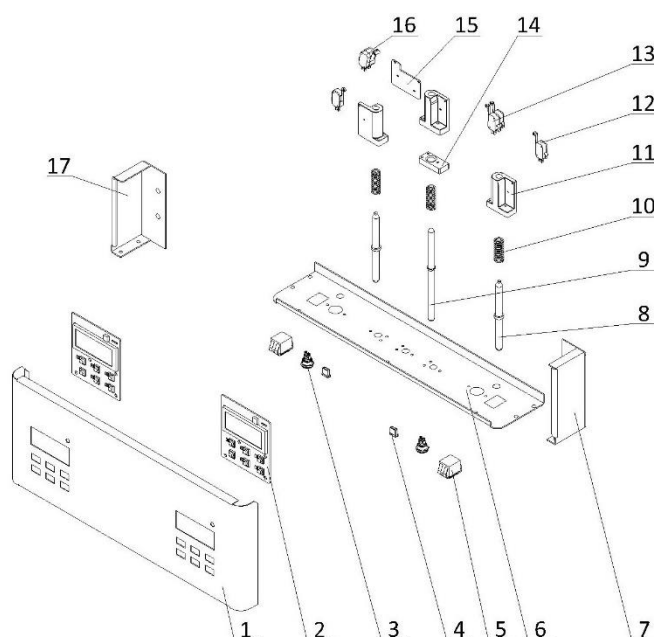
Item	Part Number	Description	Qty.
1	3.1.02.13.020	PT100	4
2	3.1.03.04.009	Mix Low Sensor	2
3	2.1.1.05.0130	Hopper Assembly	1
4	Page 8	Hopper Agitator	2
5	Page 10	Control Box - Left	1
6	2.1.1.06.0051	Cylinder Assembly	1
7	3.2.04.01.012	Thermal Expansion Valve - 2132	2
8	3.2.04.01.013	Thermal Expansion Valve - 2134	2
9	3.1.01.08.013	Inverter	2
10	3.2.04.04.021	Solenoid Coil	10
11	3.2.04.04.001	Solenoid Valve Body	10
12	3.2.04.06.006	High Pressure Switch	2
13	3.2.04.05.007	Filter Drier	2
14	3.2.04.08.001	Liquid Receiver	2
15	3.2.05.01.002	Capillary Tube - 2x0.7	2
16	3.2.01.03.001	Compressor	2
17	3.2.05.17.002	Vibration Absorber - 230MM	1
18	3.2.05.17.001	Vibration Absorber - 200MM	1
19	3.2.02.01.011	Main Condenser	1
20	3.2.03.03.004-2	Capacitor - Fan Motor	1
21	3.2.03.03.004	Fan Motor	1
22	2.1.3.50.0002	Fan Shroud	1
23	Page 9	Electrical Box	1
24	3.3.03.01.003	Belt - XPA1030	4
25	3.3.01.04.005	Motor	2
26	3.3.04.01.005	Bushing - 1008-16	2
27	3.3.04.02.001	Pulley - SPA63X2	2
28	Page 10	Control Box -Right	1
29	2.1.3.15.0004	Bracket - Gear Box	2
30	3.3.02.04.009	Coupling Drive	2
31	3.3.02.01.023	Gear Box	2
32	3.3.02.02.002	Rear Shell Bearing	2
33	2.3.6.04.030	Lock Plate	2
34	3.3.02.02.011	Nut - Rear Shell Bearing	2
35	3.3.04.01.007	Bushing - 1210-16	2
36	3.3.04.02.008	Pulley - SPA212-2	2
37	3.3.01.01.034	Motor - Air Pump	2
38	3.3.02.01.018	Gear Box - FCNDK25-7.5	2
39	2.1.4.01.061	Shaft - Gear Box	2
40	2.1.4.01.084	Air Pump Seat Assembly	2
41	2.1.4.01.060	Bracket - Motor - Air Pump	2

3. Dispensing Door and Beater



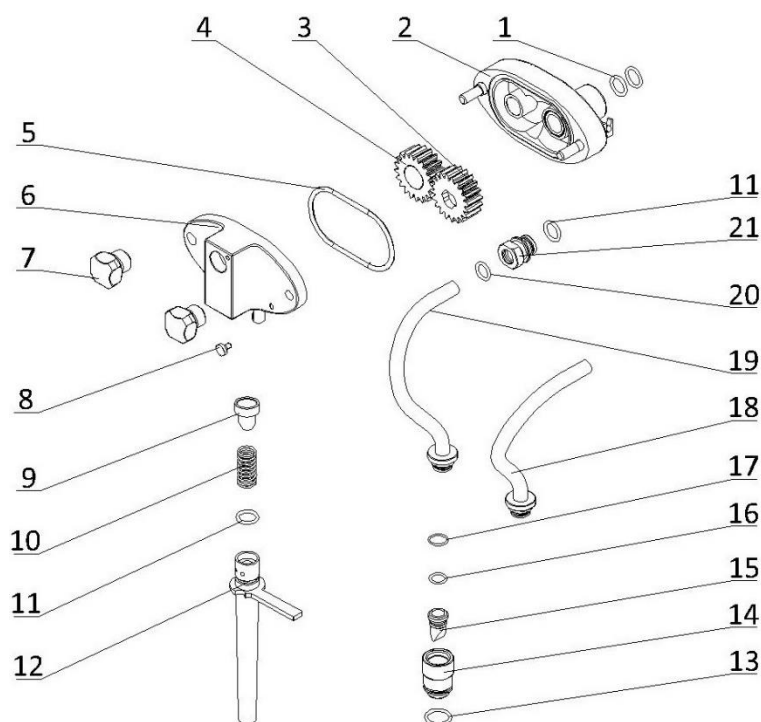
Item	Part Number	Description	Qty.
1	3.4.07.05.002	Gasket - Drive Shaft	2
2	2.1.3.25.0002	Drive Shaft	2
3	2.1.1.10.0018	Beater	2
4	3.4.02.01.004	Scraper Blade	4
5	3.4.08.02.008	Door Gasket	2
6	2.1.1.11.0002	Beater Rod	2
7	3.4.01.03.008	Beater Guide	2
8	2.1.3.14.0005	Dispensing Door	1
9	3.4.05.02.011	Hand Screw - Long	2
10	3.4.05.02.009	Hand Screw - Short	2
11	3.4.05.03.004	Design Cap	3
12	3.6.39.008	Adjustment Screw - Handle	3
13	3.4.08.01.012	O-Ring - 3x1.5	3
14	3.4.05.01.001	Handle - Dispensing	3
15	2.1.3.26.0002	Seat - Handle	3
16	2.1.3.27.0025	Nut - Retention Pin - Handle	2
17	2.1.3.27.0003	Retention Pin - Handle	1
18	3.4.08.01.015	H-Ring - 16.8x2.4x2	1
19	3.4.08.01.006	O-Ring - 16.8x2.4	4
20	3.4.08.01.013	O-Ring - 5.2x1.9	4
21	2.1.3.02.0015	Prime Plug	2
22	2.1.3.02.0002	Draw Valve - Middle	1
23	2.1.3.01.0005	Draw Valve - Side	2

4. Draw Switch and Front Control Panel



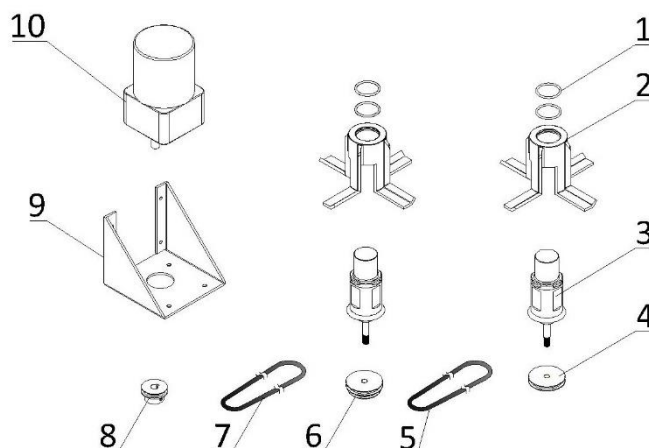
Item	Part Number	Description	Qty.
1	2.3.4.36.012	Panel - Overhead Front	1
2	2.2.1.01.0027	Control Board	2
3	3.1.03.04.018	Reset Button	2
4	3.1.02.21.017	Flash Drive	2
5	3.1.03.03.003	Power Switch - KCD2-2	2
6	2.3.4.39.009	Panel - Overhead Bottom	1
7	2.3.4.38.020	Panel - Overhead Right	1
8	2.1.3.50.0068	Shaft - Draw Switch - Side	2
9	2.1.3.50.0095	Shaft - Draw Switch - Middle	1
10	3.6.03.012	Spring - Shaft - Draw Switch	3
11	3.4.07.06.008	Bracket - Draw Switch	3
12	3.1.03.01.002	Draw Switch - KW-7-2	2
13	3.1.03.01.005	Draw Switch - KW-7-2-X2	1
14	3.4.07.07.010	Spacer - Bracket - Draw Switch	1
15	2.3.4.45.359	Rear Bracket - Draw Switch	1
16	3.1.03.01.003	Draw Switch - KW-7-2 II	1
17	2.3.4.37.019	Panel - Overhead Left	1

5. Air Pump



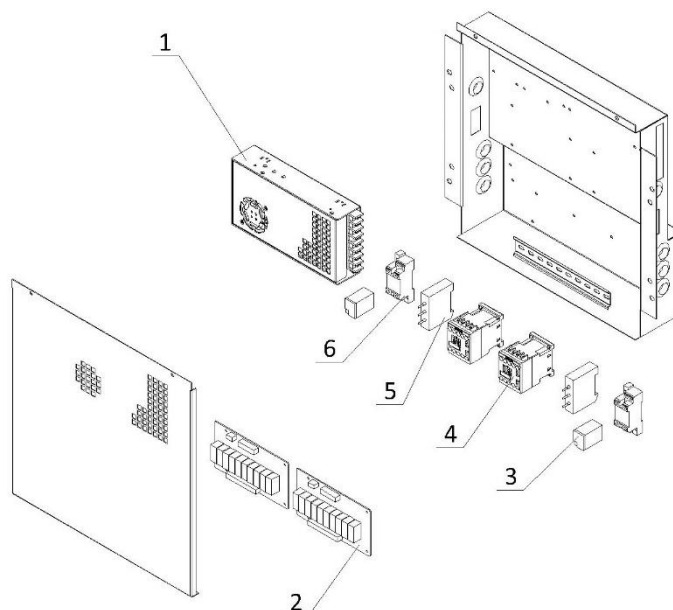
Item	Part Number	Description	Qty.
1	3.4.08.01.025	O-Ring - 15.8x2.4	4
2	2.1.4.01.004	Shell Rear - Air Pump	2
3	2.1.4.01.013	Driving Gear - Air Pump	2
4	2.1.4.01.012	Driven Gear - Air Pump	2
5	3.4.08.01.044	Seal - 71.8x3	2
6	2.1.4.01.003	Shell Front - Air Pump	2
7	2.1.4.01.077	Hand Screw - Air Pump	4
8	2.1.4.01.029	Locking Pin - Air Pump	2
9	3.4.07.06.003	Plug - Suction Tube	2
10	3.6.03.018	Spring - Suction Tube	2
11	3.4.08.01.003	O-Ring - 13.5x2.5	4
12	2.1.4.01.036	Suction Tube - Air Pump	2
13	3.4.08.01.006	O-Ring - 16.8x2.4	2
14	2.1.4.01.039	Connector - Lower/ Hopper	2
15	2.1.4.01.035	Check Valve	2
16	3.4.08.01.040	O-Ring - 11.2x1.4	2
17	3.4.08.01.024	O-Ring - 13x1.5	2
18	2.1.4.01.041	Injection Tube - Air Pump - Left	1
19	2.1.4.01.042	Injection Tube - Air Pump - Right	1
20	3.4.08.01.008	O-Ring - 11.5x2.5	2
21	2.1.4.01.023	Connector - Upper/ Pump	2

6. Hopper Agitator



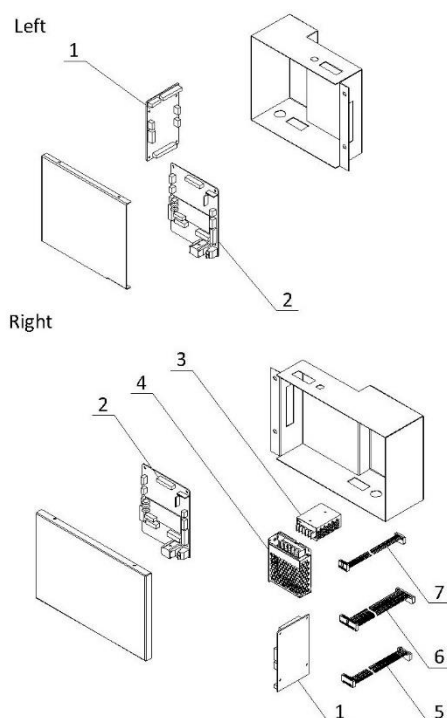
Item	Part Number	Description	Qty.
1	3.4.08.01.034	O-Ring - 31x2	4
2	2.1.1.23.0002	Blade - Hopper Agitator	2
3	2.1.1.12.0002	Agitator Assembly - 137mm	2
4	2.1.4.02.015	Pulley - Hopper Agitator - Single - 53mm	1
5	2.1.4.08.006	Belt - Hopper Agitator - Between Hoppers	1
6	2.1.4.02.016	Pulley - Hopper Agitator - Double - 53mm	1
7	2.1.4.08.006	Belt - Hopper Agitator - Drive	1
8	3.3.04.04.005	Pulley - Hopper Agitator - Drive	1
9	2.3.4.45.007	Bracket - Agitator Motor	1
10	3.3.01.01.006	Motor - Agitator - 220V - YN80-25-6G	1

7. Electrial Box



Ite	Part Number	Description	Qty.
1	3.1.01.05.017	Power Supply - SE - 450 - 24	1
2	2.2.1.01.0029	Power Board - V3.92	2
3	3.1.01.03.034	Intermediate Relay	2
4	3.1.01.01.010	Contactor	2
5	3.1.01.05.027	Arc Deflector	1
6	3.1.01.03.021	Base - Relay	2

8. Power Control Box



Ite	Part Number	Description	Qty.
1	2.2.1.01.0031	IO Board - V3.92	2
2	2.2.1.01.0020	Control Board - V3.94	2
3	3.1.01.05.004	Power Supply - LRS-35-24	1
4	3.1.01.05.009	Power Supply - RS-15-5	1
5	3.1.04.01.003	Ribbon Cable - 20 Pin	2
6	3.1.04.01.004	Ribbon Cable - 30 Pin	2
7	3.1.04.01.002	Ribbon Cable - 14 Pin	2